

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>23576</b>
<b>Description:</b> Custom W/O to rework bracket	<b>Part Number:</b>	<b>D3137-041</b>
<b>Dwg:</b> D3137 Rev. D <b>PAGE 1 of 2</b>		
<b>Ref:</b> N/A		<b>Page 1 of 1</b>

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.06.14	
2	ST	Remove from store. Qty Part Number Description Batch D3331-041 Bracket Ass'y B 18659 RF 05.08.07 D3137-041	E	05.08.07	10
3A	MV	Disassemble and cut to 0.250" in length at Ø0.560 as per dwg. <del>Save MS24694-S101 screws in store with batch: M11735</del>	E	05.08.07	10
4	QC5	Inspect work to Step 3.	2	05.09.21	3 PTO
5	MV	Assemble as per dwg. Qty Part Number Description Batch 9 MS24694-S98 Screw M16255 RF 05.09.26 S100 M18431	ml	05.09.26	9 PTO
6	ST	Identify and Stock D3137-041.	ml	05.09.26	9
7	AC	Charge to project number P602-2250 Cost / part: 29.04	SUT	05.09.29	9
8	DC	Close W/O 28.13 Inspect Level 21	PD	05/09/28	9

(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)

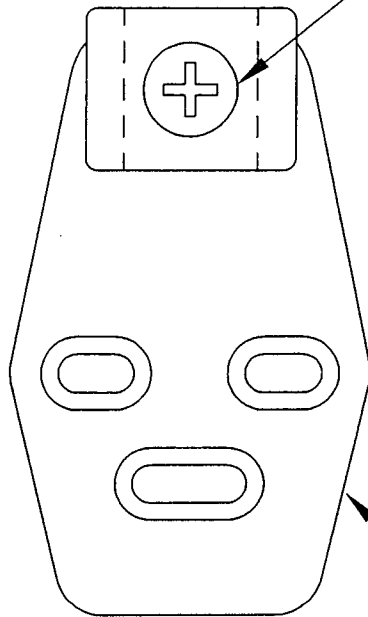
Rev	Date	Change	Revised By	Approved
A	05.06.14	New Issue	KJ/RF	

3B	GA	Debur	E	05.09.21	10
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DESIGN #	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3137	REV. D SHEET 1 OF 4
DATE 04.11.03	TITLE BRACKET ASSEMBLY		SCALE 1:1
A	02.04.17	NEW ISSUE	
B	03.01.16	ADD RIDGES; ADD MAT'L PROP.	
C	03.08.15	ADD -043	
D	04.11.03	RE-DESIGN D3137-5; CHANGE DIMS	

RELEASED  
04.11.23



05.09.26  
H 25.06.14  
898 S100  
MS24694-S101 SCREW  
D3137-5 WASHER  
D3137-3 GUIDE  
INSTALL ON SAME SIDE AS C'SINKS  
(OPPOSITE SIDE FROM RIDGES)

SHOP COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 23576

D3137-1 BRACKET (-041 SHOWN)  
OR  
D3137-7 BRACKET (-043 SIMILAR)

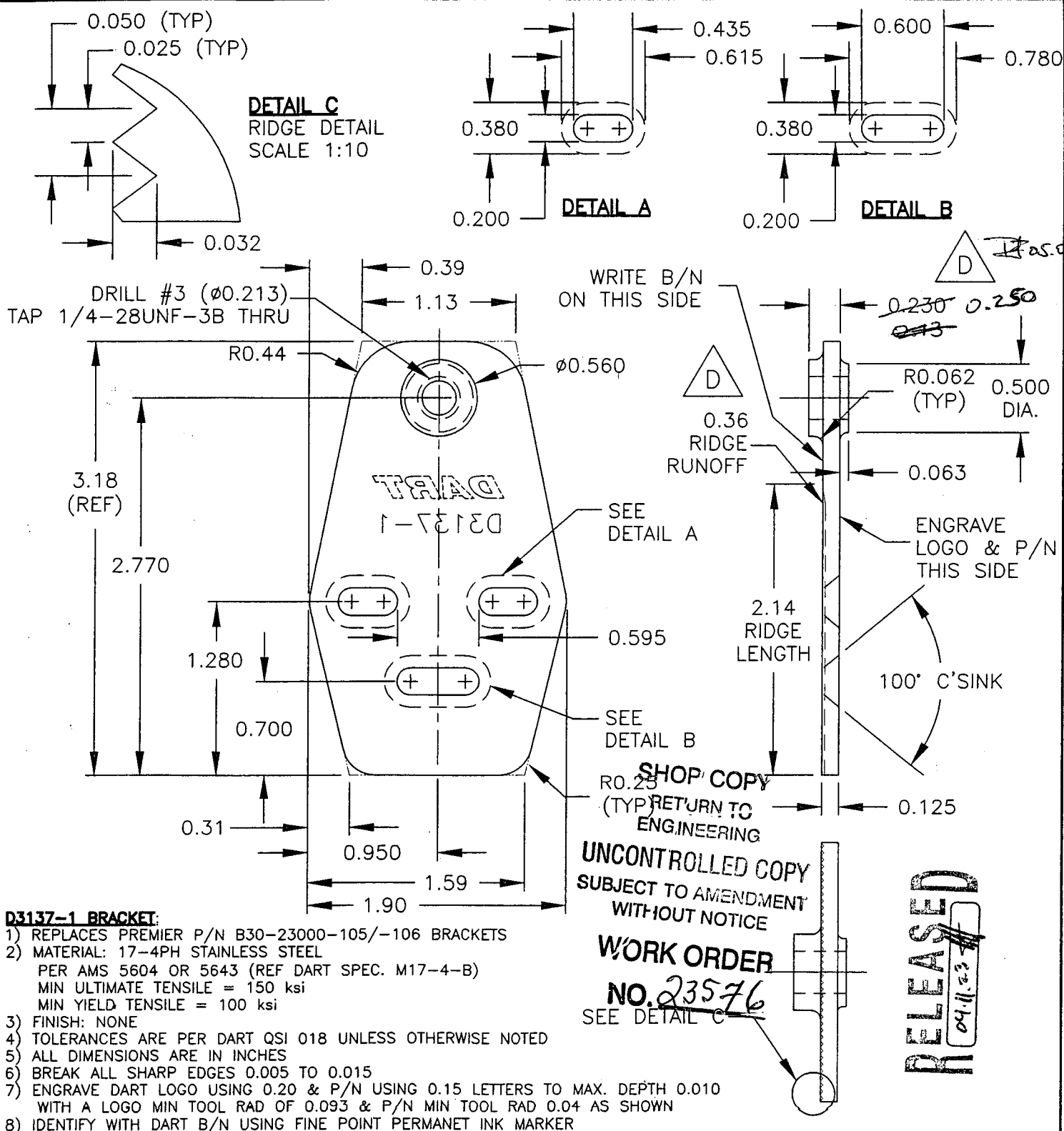
D3137-041 BRACKET ASSEMBLY (SHOWN)  
D3137-043 BRACKET ASSEMBLY (SIMILAR)

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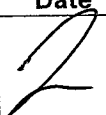
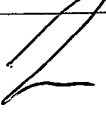
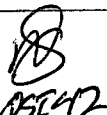
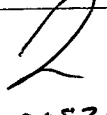


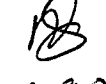
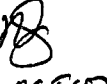
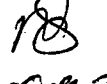
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CHECKED <del>///</del>	APPROVED <del>///</del>	DRAWING NO. D3137	REV. D SHEET 2 OF 4
DATE 04.11.03		TITLE BRACKET ASSEMBLY	SCALE 1:1

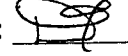


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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-09-21	3A	1x D3137-1 is machined 0.030 under tolerance.	 05/09/21	Scrap: destroy	 05-09-21	 05-09-21	 05/09/21	 05-09-21
05/09/22	5	Some parts missing to finish the assy	 05/09/22	Pick in store 3x D3137-3 Guide <sup>1323729</sup> 5x D3137-5 Washer <u>M10S36-17</u>	 05/09/26	 0509-28	 05/09/28	 0509-28

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 05-09-28

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_